pool plumbing diagram with heater

pool plumbing diagram with heater is an essential resource for anyone involved in the installation, maintenance, or repair of swimming pool systems that include heating elements. Understanding how the plumbing integrates with the heater is crucial for ensuring efficient operation, optimal energy use, and prolonged equipment life. This article explores the components of a typical pool plumbing system featuring a heater, the flow of water through the system, and how to interpret and create a comprehensive plumbing diagram. Additionally, it covers common configurations, safety considerations, and troubleshooting tips for pool heating plumbing setups. By the end, readers will have a clear understanding of how to design and maintain a system that combines pool circulation with effective heating control.

- Understanding Pool Plumbing Systems
- Key Components of a Pool Plumbing Diagram with Heater
- How Water Flows in a Pool Plumbing System with Heater
- Common Pool Heater Plumbing Configurations
- Designing and Reading a Pool Plumbing Diagram
- Safety and Maintenance Considerations
- Troubleshooting Pool Plumbing with Heater Issues

Understanding Pool Plumbing Systems

Pool plumbing systems are the backbone of any swimming pool operation, responsible for circulating water through filters, heaters, and various treatment devices. A well-designed plumbing system ensures water quality, temperature regulation, and energy efficiency. When a heater is added to the system, the plumbing must accommodate additional flow paths and controls to maintain safe and effective heating. Understanding the fundamental principles of pool plumbing is critical to grasp how the heater integrates within the circuit.

Basic Pool Circulation Principles

The pool circulation system typically includes suction lines that draw water from the pool, filtration to clean debris and contaminants, and return lines that send treated water back into the pool. Pumps create the necessary pressure to move water through this loop. Adding a heater introduces a heating element installed in-line with the plumbing, which requires precise flow control to ensure proper heat exchange without damaging the heater or other components.

Importance of Plumbing Diagrams

A plumbing diagram visually represents the layout and connections within the pool plumbing system. It shows how water flows through pumps, filters, heaters, valves, and other equipment. These diagrams are invaluable for installation, inspection, troubleshooting, and future upgrades. For systems with a heater, the diagram must clearly indicate the heater's position in the flow path, valve arrangements, and any bypass lines.

Key Components of a Pool Plumbing Diagram with Heater

A comprehensive pool plumbing diagram with heater includes several essential components arranged to optimize water flow and heating efficiency. Identifying these parts is the first step in understanding the diagram and the overall system function.

Main Equipment in the Plumbing System

The primary components typically featured in a pool plumbing diagram with heater are:

- Pool Pump: Drives water circulation through the system.
- Filter: Removes debris and impurities from the water.
- Pool Heater: Heats the water to the desired temperature.
- Valves: Control water flow, enabling bypass or isolation of equipment.
- Check Valves: Prevent backflow that could damage the heater or pump.
- Thermostat/Temperature Controls: Regulate the heater operation based on water temperature.
- Return Lines: Deliver heated water back into the pool.
- Skimmer and Main Drain: Points where water is drawn from the pool.

Additional Plumbing Features

Some systems may include:

- Bypass loops to divert water around the heater when heating is not needed.
- Pressure gauges and flow meters to monitor system performance.
- Air relief valves to prevent air locks in the heater or plumbing.
- Automation controls for integrated system management.

How Water Flows in a Pool Plumbing System with Heater

Understanding the direction and path of water flow is essential when analyzing or designing a pool plumbing diagram with heater. Proper flow ensures efficient heating, system safety, and longevity of equipment.

Typical Flow Sequence

Water usually flows through the system in the following sequence:

- 1. Water is drawn from the pool through the skimmer and main drain.
- 2. It passes through the pump, which generates pressure to move it through the system.
- 3. Water enters the filter, where debris and contaminants are removed.
- 4. Filtered water flows into the heater for temperature elevation.
- 5. Heated water returns to the pool through the return lines.

Flow Control and Heater Protection

Valves are strategically placed to control flow through the heater. Many systems include a bypass valve allowing water to circulate without passing through the heater when heating is not required. Check valves prevent reverse flow that could cause damage or reduce heater efficiency. Flow sensors or switches may also be included to shut off the heater if insufficient flow is detected, protecting the heater from overheating.

Common Pool Heater Plumbing Configurations

Pool plumbing diagrams with heater can vary based on the type of heater, pool size, and system complexity. Understanding common configurations aids in selecting or troubleshooting the correct setup.

In-Line Heater Configuration

This is the most common setup where the heater is installed directly in the main return line after the filter. Water flows through the heater before returning to the pool. This configuration provides efficient heating and straightforward control but requires careful valve placement to allow maintenance or bypass.

Bypass Loop Configuration

In this configuration, a separate bypass line runs parallel to the heater. Valves allow water to either flow through the heater or bypass it entirely. This setup offers flexibility for maintenance, prevents unnecessary heating when not desired, and can improve system longevity by reducing heater wear.

Multiple Heater Systems

Some pools use more than one heater to increase capacity or provide redundancy. Plumbing diagrams for these systems become more complex, showing parallel or series heater arrangements, multiple bypasses, and sophisticated valve control schemes.

Designing and Reading a Pool Plumbing Diagram

Creating or interpreting a pool plumbing diagram with heater requires attention to detail and understanding of hydraulic principles. A clear, accurate diagram simplifies installation, maintenance, and troubleshooting.

Key Elements in Diagram Design

Effective diagrams should include:

- Clear labeling of all components including pumps, filters, heaters, valves, and sensors.
- Flow direction arrows to indicate water movement.
- Valve positions and types identified for operational clarity.

- Connection types and pipe sizes to ensure proper hydraulic balance.
- Safety devices such as pressure relief valves and flow switches.

Best Practices for Reading Diagrams

When reviewing a pool plumbing diagram with heater, focus on:

- Confirming the correct sequence of components in the flow path.
- Verifying the presence and function of bypass valves and check valves.
- Checking that the heater is positioned downstream of the filter to prevent debris damage.
- Identifying control devices that regulate water temperature and flow.
- Ensuring the diagram matches the physical layout for accuracy during installation or repair.

Safety and Maintenance Considerations

Safety is paramount in pool plumbing systems with heaters. Proper design and maintenance reduce hazards such as overheating, electrical issues, or water contamination.

Safety Features in Plumbing with Heaters

Common safety provisions include:

- Flow switches that shut off the heater if water flow is interrupted.
- Pressure relief valves to prevent excessive pressure buildup.
- Temperature sensors and thermostats to avoid overheating.
- Electrical grounding and bonding to prevent shock hazards.
- Accessible valves for rapid isolation in case of emergency.

Routine Maintenance Tasks

Maintaining a pool plumbing system with heater involves:

- Regular inspection and cleaning of the filter to prevent clogging and flow reduction.
- Checking valves for leaks or malfunction.
- Flushing the heater to remove scale or debris buildup.
- Testing safety controls and sensors to ensure proper operation.
- Monitoring system pressure and flow to detect abnormalities early.

Troubleshooting Pool Plumbing with Heater Issues

Issues with pool plumbing diagrams that include a heater often manifest as poor heating performance, unusual noises, or water flow problems. Systematic troubleshooting can help identify and resolve these problems efficiently.

Common Problems and Their Causes

- Insufficient Heating: May result from low water flow, thermostat issues, or sediment buildup in the heater.
- Water Leaks: Often caused by faulty valves, pipe joints, or heater seals.
- **Pump Issues:** Clogged filters or air leaks in suction lines can reduce flow and impact heating.
- **Heater Shuts Off Unexpectedly:** Could be due to flow switch failure or overheating protection activation.

Effective Troubleshooting Steps

To troubleshoot:

1. Check water flow rates and ensure all valves are properly positioned.

- 2. Inspect filters and clean or replace as needed.
- 3. Examine heater components for scale or debris accumulation.
- 4. Test electrical and control devices for faults.
- 5. Review the plumbing diagram to verify correct installation and identify potential flow restrictions or misconfigurations.

Frequently Asked Questions

What is a pool plumbing diagram with heater?

A pool plumbing diagram with heater is a schematic representation showing the layout and connections of pipes, valves, pumps, filters, and the heater in a swimming pool system to ensure proper water flow and heating.

Why is a pool plumbing diagram with heater important?

It helps in understanding the flow of water through the pool system, ensures correct installation and maintenance of the heater, and aids in troubleshooting any issues related to heating and water circulation.

How does the heater integrate into the pool plumbing system according to the diagram?

The heater is typically placed after the pool pump and filter in the plumbing line, allowing filtered water to pass through the heater for warming before returning to the pool, as shown in the diagram.

What are common components shown in a pool plumbing diagram with heater?

Common components include the pool pump, filter, heater, valves, pipes, return lines, skimmers, and sometimes automation controls, all connected to manage water flow and temperature.

Can a pool plumbing diagram with heater help in energy efficiency?

Yes, by illustrating the correct placement and flow direction, the diagram ensures the heater operates optimally, reducing energy waste and improving heating efficiency in the pool system.

Additional Resources

- 1. Understanding Pool Plumbing Systems: A Comprehensive Guide
 This book provides a detailed overview of pool plumbing systems, including
 diagrams and explanations of how water circulates through pumps, filters, and
 heaters. It's ideal for both beginners and professionals looking to deepen
 their knowledge of pool infrastructure. The diagrams are clear and annotated,
 making complex concepts accessible.
- 2. Pool Heater Installation and Maintenance Handbook
 Focused specifically on pool heaters, this handbook guides readers through
 the process of installing and maintaining various types of pool heaters. It
 includes plumbing diagrams that show how heaters integrate with the pool's
 circulation system. The book also offers troubleshooting tips to ensure
 efficient heating.
- 3. Pool Plumbing Diagrams and Troubleshooting Manual
 This manual is packed with detailed plumbing diagrams for pools equipped with
 heaters and other accessories. It emphasizes practical troubleshooting
 techniques for common problems like leaks, inefficient heating, and water
 flow issues. It's a valuable resource for pool technicians and DIY
 enthusiasts.
- 4. The Complete Pool Owner's Guide to Plumbing and Heating Written for pool owners, this guide covers the essentials of pool plumbing systems and heater installation. It explains how to read and interpret plumbing diagrams, ensuring owners can understand their pool's setup. The book also includes maintenance schedules and cost-saving tips.
- 5. Advanced Pool Systems: Plumbing, Heating, and Automation
 This book explores advanced concepts in pool plumbing, including integration with automated control systems and energy-efficient heaters. It features complex plumbing diagrams and case studies showcasing innovative heating setups. It's perfect for professionals aiming to design modern pool systems.
- 6. DIY Pool Plumbing with Heater Integration
 Targeted at DIY enthusiasts, this book breaks down the steps of installing
 pool plumbing systems with integrated heaters. It provides easy-to-follow
 diagrams and instructions that simplify the process. Safety precautions and
 common pitfalls are also discussed to help readers avoid mistakes.
- 7. Energy-Efficient Pool Heating and Plumbing Solutions
 Focusing on sustainability, this book discusses energy-efficient heaters and optimal plumbing configurations to reduce costs and environmental impact.
 Detailed diagrams illustrate how to retrofit existing pools for better heating efficiency. The book is ideal for pool owners interested in green technology.
- 8. Pool Plumbing Design and Engineering Principles
 This technical book delves into the engineering principles behind pool
 plumbing design, including flow dynamics and heater placement. It includes

comprehensive diagrams and calculations to assist engineers and designers in creating efficient pool systems. The content is suitable for advanced readers and professionals.

9. Troubleshooting Pool Plumbing and Heater Systems
Dedicated to solving common issues, this book offers diagnostic techniques
and repair guidance for pool plumbing and heater systems. It features
annotated diagrams showing typical problem areas and solutions. The book
helps pool service technicians quickly identify and fix malfunctions.

Pool Plumbing Diagram With Heater

Find other PDF articles:

 $\frac{http://www.devensbusiness.com/archive-library-401/pdf?ID=msd76-9591\&title=hyrox-training-plan.}{pdf}$

pool plumbing diagram with heater: <u>Solar Heating and Cooling</u> Jan F. Kreider, Frank Kreith, 1982

pool plumbing diagram with heater: The Ultimate Guide to Above-ground Pools Terry Tamminen, 2004 A guide to selecting, installing and maintaining an above-ground swimming pool. pool plumbing diagram with heater: Project Independence: San Francisco, California, Oct. 11-12, 1974, 1974

pool plumbing diagram with heater: The Journal of Plumbing, Heating, Air Conditioning Contractors , $1915\,$

pool plumbing diagram with heater: Desert Landscape Architecture John C. Krieg, 2018-12-20 This book provides an understanding of desert environments, their climatic conditions, and unique physical beauty - using the five American deserts of the southwestern United States as an example. Through considerable research, sensitivity, and practical experience, the author provides insight into how built environments are designed and installed in order to cope with the harsh, unforgiving physiographic area. Bridging the gap between professional jargon and common sense, Desert Landscape Architecture displays detailed information for every facet of landscape design, environmental concerns, water issues, cultural issues, and plant material use. This unique, thorough book: Provides information applicable to any desert region of the world Supplies a plant compendium with extensive plant lists comprising more than 750 species Examines desert flora and fauna as well as the fragile ecosystems they occupy Reviews human use areas Investigates grading from an aesthetic and practical standpoint Explains the significance of adequate site drainage Discusses schematic, preliminary, and working drawing plans Lists types of site furnishings and their specific purposes Describes how various hardscape elements are drawn and specified Explains plant growth in detail Discusses the dynamics of plant communities and their function in larger ecosystems Reviews the factors affecting plant selection in the design process Identifies desert planning zones Emphasizes the critical nature of irrigation design in the desert landscape architecture - explaining it as an environmental necessity, not a technical issue Outlines the basic principles of hydrology related to system design Discusses water conservation and presents alternatives for reducing water consumption Examines types of light and sun

pool plumbing diagram with heater: <u>Gray's Plumbing Design and Installation</u> William Beall Gray, 1916

pool plumbing diagram with heater: Homeowner's Guide to Solar Heating and Cooling William M. Foster, 1976

pool plumbing diagram with heater: Plumbers, Gas and Steam Fitters Journal , 1925 pool plumbing diagram with heater: PRWRA-GNEC , 1962

pool plumbing diagram with heater: *How to Build a Solar Heater* Ted Lucas, 1980 Includes schematic drawings, installation diagrams.

 $\textbf{pool plumbing diagram with heater: Sanitary and Heating Age} \ , \ 1915$

pool plumbing diagram with heater: Illustrated Guide to the International Plumbing &

Fuel Gas Codes Howard C. Massey, 2002-07 Packed with plumbing isometrics and helpful illustrations, this guide makes clear the code requirements for installing materials for plumbing and gas systems. Includes code tables for pipe sizing and fixture units, and code requirements for just about all areas of plumbing, from water supply and vents to sanitary drainage systems. Covers the principles and terminology of the code, how the various systems work and are regulated, and code-compliance issues you'll likely encounter on the job.

pool plumbing diagram with heater: Heating, Ventilating and Sanitary Plumbing , 1909 pool plumbing diagram with heater: The Metal Worker , 1908

pool plumbing diagram with heater: The Metal Worker, Plumber and Steam Fitter , $1914\,$

pool plumbing diagram with heater: <u>Solar Energy Update</u>, 1981-10 pool plumbing diagram with heater: <u>Swimming Pools</u> Bill Tanler, 1987 pool plumbing diagram with heater: <u>Catalog of Copyright Entries</u> Library of Congress.

Copyright Office, 1977

pool plumbing diagram with heater: Domestic Engineering, 1916

pool plumbing diagram with heater: Proceedings for the second workshop on The Use of Solar Energy for the Cooling of Buildings Francis de Winter, J W. de Winter, 1976

Related to pool plumbing diagram with heater

PoolMath - Trouble Free Pool PoolMath Discover the pool calculator behind the perfect pool, PoolMath. Dealing with pools has allowed TFP to become the original authors of the best calculator on the net. To help you

Forum list - Trouble Free Pool Algae - Prevention and Treatment New Treat and prevent all types of swimming pool algae - green, yellow, mustard - we're here to help you clear up your green pool water!

CYA - Further Reading - Trouble Free Pool The pool industry gets this concept wrong when they state that a 1-3ppm Free Chlorine is all you need. THAT. IS. WRONG! Your Free Chlorine level is determined by your

PH - Further Reading - Trouble Free Pool The quote from Taylor's Pool & Spa Water Chemistry booklet on the issue of a high FC causing a false high pH reading is as follows: FALSE READINGS: high levels of

Unsure about valve handle positions for on or off. - Trouble Free I have a new pool but the pool builder did not return to show us how to use everything. I am not sure which way to turn the handle on the valves for water coming from the

Pool School - Trouble Free Pool | Trouble Free Pool Pool school is a collection of concise, easy to understand articles designed for the average pool owner. The articles have been carefully written and arranged to take you through a natural

Simple Scoop by Pool Day - Trouble Free Pool Simple Scoop by Pool Day is a community discussion on pool maintenance, tips, and experiences for trouble-free pool ownership

Heater Bypass - Further Reading - Trouble Free Pool Learn about heater bypass systems for pools, including installation, maintenance, and troubleshooting tips to optimize your pool's heating efficiency

chemicals not dissolving - Trouble Free Pool Our pool was just installed, so it's all basically tap water. All 13,500 gallons of it. It's an above ground, vinyl liner pool. We used a test strip and found low hardness, stabilizer, and

Black Algae - Trouble Free Pool Black algae typically afflicts plaster pool surfaces; it is virtually impossible in vinyl or fiberglass pools due to the smooth surface that prevent the roots from embedding

PoolMath - Trouble Free Pool PoolMath Discover the pool calculator behind the perfect pool, PoolMath. Dealing with pools has allowed TFP to become the original authors of the best calculator on the net. To help you

Forum list - Trouble Free Pool Algae - Prevention and Treatment New Treat and prevent all types of swimming pool algae - green, yellow, mustard - we're here to help you clear up your green pool water!

CYA - Further Reading - Trouble Free Pool The pool industry gets this concept wrong when they state that a 1-3ppm Free Chlorine is all you need. THAT. IS. WRONG! Your Free Chlorine level is determined by your

PH - Further Reading - Trouble Free Pool The quote from Taylor's Pool & Spa Water Chemistry booklet on the issue of a high FC causing a false high pH reading is as follows: FALSE READINGS: high levels of

Unsure about valve handle positions for on or off. - Trouble Free Pool I have a new pool but the pool builder did not return to show us how to use everything. I am not sure which way to turn the handle on the valves for water coming from the

Pool School - Trouble Free Pool | Trouble Free Pool Pool school is a collection of concise, easy to understand articles designed for the average pool owner. The articles have been carefully written and arranged to take you through a natural

Simple Scoop by Pool Day - Trouble Free Pool Simple Scoop by Pool Day is a community discussion on pool maintenance, tips, and experiences for trouble-free pool ownership

Heater Bypass - Further Reading - Trouble Free Pool Learn about heater bypass systems for pools, including installation, maintenance, and troubleshooting tips to optimize your pool's heating efficiency

chemicals not dissolving - Trouble Free Pool Our pool was just installed, so it's all basically tap water. All 13,500 gallons of it. It's an above ground, vinyl liner pool. We used a test strip and found low hardness, stabilizer, and

Black Algae - Trouble Free Pool Black algae typically afflicts plaster pool surfaces; it is virtually impossible in vinyl or fiberglass pools due to the smooth surface that prevent the roots from embedding

PoolMath - Trouble Free Pool PoolMath Discover the pool calculator behind the perfect pool, PoolMath. Dealing with pools has allowed TFP to become the original authors of the best calculator on the net. To help you

Forum list - Trouble Free Pool Algae - Prevention and Treatment New Treat and prevent all types of swimming pool algae - green, yellow, mustard - we're here to help you clear up your green pool water!

CYA - Further Reading - Trouble Free Pool The pool industry gets this concept wrong when they state that a 1-3ppm Free Chlorine is all you need. THAT. IS. WRONG! Your Free Chlorine level is determined by your

PH - Further Reading - Trouble Free Pool The quote from Taylor's Pool & Spa Water Chemistry booklet on the issue of a high FC causing a false high pH reading is as follows: FALSE READINGS: high levels of

Unsure about valve handle positions for on or off. - Trouble Free I have a new pool but the pool builder did not return to show us how to use everything. I am not sure which way to turn the handle on the valves for water coming from the

Pool School - Trouble Free Pool | Trouble Free Pool Pool school is a collection of concise, easy

to understand articles designed for the average pool owner. The articles have been carefully written and arranged to take you through a natural

Simple Scoop by Pool Day - Trouble Free Pool Simple Scoop by Pool Day is a community discussion on pool maintenance, tips, and experiences for trouble-free pool ownership

Heater Bypass - Further Reading - Trouble Free Pool Learn about heater bypass systems for pools, including installation, maintenance, and troubleshooting tips to optimize your pool's heating efficiency

chemicals not dissolving - Trouble Free Pool Our pool was just installed, so it's all basically tap water. All 13,500 gallons of it. It's an above ground, vinyl liner pool. We used a test strip and found low hardness, stabilizer, and

Black Algae - Trouble Free Pool Black algae typically afflicts plaster pool surfaces; it is virtually impossible in vinyl or fiberglass pools due to the smooth surface that prevent the roots from embedding

PoolMath - Trouble Free Pool PoolMath Discover the pool calculator behind the perfect pool, PoolMath. Dealing with pools has allowed TFP to become the original authors of the best calculator on the net. To help you

Forum list - Trouble Free Pool Algae - Prevention and Treatment New Treat and prevent all types of swimming pool algae - green, yellow, mustard - we're here to help you clear up your green pool water!

CYA - Further Reading - Trouble Free Pool The pool industry gets this concept wrong when they state that a 1-3ppm Free Chlorine is all you need. THAT. IS. WRONG! Your Free Chlorine level is determined by your

PH - Further Reading - Trouble Free Pool The quote from Taylor's Pool & Spa Water Chemistry booklet on the issue of a high FC causing a false high pH reading is as follows: FALSE READINGS: high levels of

Unsure about valve handle positions for on or off. - Trouble Free I have a new pool but the pool builder did not return to show us how to use everything. I am not sure which way to turn the handle on the valves for water coming from the

Pool School - Trouble Free Pool | **Trouble Free Pool** Pool school is a collection of concise, easy to understand articles designed for the average pool owner. The articles have been carefully written and arranged to take you through a natural

Simple Scoop by Pool Day - Trouble Free Pool Simple Scoop by Pool Day is a community discussion on pool maintenance, tips, and experiences for trouble-free pool ownership

Heater Bypass - Further Reading - Trouble Free Pool Learn about heater bypass systems for pools, including installation, maintenance, and troubleshooting tips to optimize your pool's heating efficiency

chemicals not dissolving - Trouble Free Pool Our pool was just installed, so it's all basically tap water. All 13,500 gallons of it. It's an above ground, vinyl liner pool. We used a test strip and found low hardness, stabilizer, and

Black Algae - Trouble Free Pool Black algae typically afflicts plaster pool surfaces; it is virtually impossible in vinyl or fiberglass pools due to the smooth surface that prevent the roots from embedding

PoolMath - Trouble Free Pool PoolMath Discover the pool calculator behind the perfect pool, PoolMath. Dealing with pools has allowed TFP to become the original authors of the best calculator on the net. To help you

Forum list - Trouble Free Pool Algae - Prevention and Treatment New Treat and prevent all types of swimming pool algae - green, yellow, mustard - we're here to help you clear up your green pool water!

CYA - Further Reading - Trouble Free Pool The pool industry gets this concept wrong when they state that a 1-3ppm Free Chlorine is all you need. THAT. IS. WRONG! Your Free Chlorine level is determined by your

PH - Further Reading - Trouble Free Pool The quote from Taylor's Pool & Spa Water Chemistry booklet on the issue of a high FC causing a false high pH reading is as follows: FALSE READINGS: high levels of

Unsure about valve handle positions for on or off. - Trouble Free Pool I have a new pool but the pool builder did not return to show us how to use everything. I am not sure which way to turn the handle on the valves for water coming from the

Pool School - Trouble Free Pool | Trouble Free Pool Pool school is a collection of concise, easy to understand articles designed for the average pool owner. The articles have been carefully written and arranged to take you through a natural

Simple Scoop by Pool Day - Trouble Free Pool Simple Scoop by Pool Day is a community discussion on pool maintenance, tips, and experiences for trouble-free pool ownership

Heater Bypass - Further Reading - Trouble Free Pool Learn about heater bypass systems for pools, including installation, maintenance, and troubleshooting tips to optimize your pool's heating efficiency

chemicals not dissolving - Trouble Free Pool Our pool was just installed, so it's all basically tap water. All 13,500 gallons of it. It's an above ground, vinyl liner pool. We used a test strip and found low hardness, stabilizer, and

Black Algae - Trouble Free Pool Black algae typically afflicts plaster pool surfaces; it is virtually impossible in vinyl or fiberglass pools due to the smooth surface that prevent the roots from embedding

Back to Home: http://www.devensbusiness.com